# Triton Marine - TM/TMC/TME/TMCE

80-5000 I.

**EN** 



SAFETY INFORMATION
O&M INFORMATION
INSTALLATION MANUAL



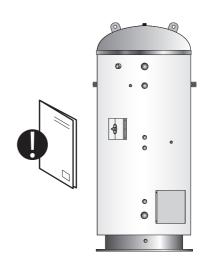
## **CONTENTS**

1.	Safe	ty instructions	3
	1.1	General information	3
	1.2	Safety instructions for users	4
	1.3	Safety instructions for installers	4
2.	Proc	duct description	
	2.1.		
		Intended use	
	2.4	Technical data	. 5
3.		ructions for installation, operation	
	and	maintenance	6
		Products covered by these instructions	
		Specs and installation	
	3.3	Contact details - installer	6
4.	Deli	very and location	
	4.1	Delivery	. 7
	4.2	Requirements for installation,	
		location and positioning	. 7
	4.3	Pipe installation	
	4.4	Installation, operation and maintenance	
	4.5	Electrical installation	
	4.6	Handover to end user	.9
5.		guide	
	5.1	Settings	
	5.2	Maintenance	10
6.	War	ranty conditions	11
	6.1.	Customer service	11
7.	Rem	noving the product	11
	7.1.	Removal	
	7.2.	Returns scheme	11

#### 1. SAFETY INSTRUCTIONS

#### 1.1 General information

- Read the following safety instructions carefully before installing, maintaining or adjusting the product.
- Personal injury or material damage may result if the product is not installed or used in the intended manner.
- Keep this manual and other relevant documents where they are accessible for future reference.
- The manufacturer assumes compliance (by the end-user) with the safety, operating and maintenance instructions supplied and (by the installer) with the fitting manual and relevant standards and regulations in effect at the date of installation.
- Ensure installation is in compliance with the applicable class rules.



## Symbols used in this manual:

⚠ WARNING	Could cause serious injury or death	
△ CAUTION	ON Could cause minor or moderate injury or damage to property	
0	DO NOT	
0	DO	

## 1.2 Safety instructions for users

	⚠ WARNING			
0	The overflow from any safety valve shall NOT be sealed or plugged.			
0	The product must NOT be modified or changed from its original state.			
0	Children must NOT play with the product or go near it without supervision.			
0	Maintenance/settings shall only be carried out by persons over 18 years of age, with sufficient understanding			

⚠ CAUTION				
0	The product must not be exposed to frost, over-pressure, over-voltage or chlorine treatment. See warranty provisions.			
Ø	Maintenance/settings shall not be carried out by persons of diminished physical or mental capacity, unless they have been instructed in the correct use by someone responsible for their safety.			

# 1.3 Safety instructions for installers

⚠ WARNING		
0	The overflow from any safety valve shall NOT be sealed or plugged.	
0	Any discharge pipe from the safety valve MUST be of a suitable dimension, fitted uninterruptable, undamaged and frost-free with a fall to a suitable drain or gulley.	
0	The relevant regulations and standards, and this installation manual, must be followed.	

0	The relevant regulations and standards, and this installation manual, must be followed.			
△ CAUTION				
0	The product shall be placed in a room with a gulley/drain. Alternatively, fit an automatic stop valve with sensor and a discharge pipe from the safety valve overflow to a suitable drain or gulley.  Liability for consequential damage will only apply if this is followed.			
0	The product shall be properly aligned vertically and horizontally, on a floor suitable for the total weight of the product when in operation. See type plate.			
0	The product must have a clearance for servicing of 40 cm in front of the electric junction box cover (if fitted) and front connections / 10 cm. above the highest point.			
•	cover (if fitted) and front connections / 10 cm. above the highest point.			

#### 2. PRODUCT DESCRIPTION

#### 2.1 Product identification

Identification details for your product can be found on the type plate fixed to the product. The type plate contains details of the product in accordance with EN 60335-2-21 as well as other useful data. See Declaration of Conformity at www.osohotwater. com for more information.

OSO products are designed and manufactured in accordance with:

<ul> <li>Pressurized equipment</li> </ul>	PED 2014/68/EU
<ul> <li>Safety standard</li> </ul>	EN 60335-2-21*
• DNV GL	Ship Rules
<ul> <li>Bureau Veritas</li> </ul>	Ship Rules
<ul> <li>Lloyd's Register</li> </ul>	Ship Rules

#### OSO Hotwater AS is certified for

<ul> <li>Quality</li> </ul>	ISO 9001
<ul> <li>Environment</li> </ul>	ISO 14001
<ul> <li>Work environment</li> </ul>	ISO 45001
<ul> <li>Welding standard</li> </ul>	EN ISO 3834-2

#### 2.2 Intended use

The Triton Marine series is designed for supplying domestic hot water in ships and offshore installations. The Triton Marine series can be customer specified with or without electric elements, with or without a built-in heat exchanger coil, or with any combination of the above.

#### 2.3 CE marking



The CE mark shows that the product complies with the relevant Directives. See Declaration of Conformity at www.osohotwater.com for more information

The product complies with EU Directives for:

The product complies with Lo L	necaves ion.
Low voltage	LVD 2014/35/EU
<ul> <li>Electromagnetic compatibility</li> </ul>	EMC2014/30/EU
Pressurized equipment	PED 2014/68/EU

Any safety valve(s) used must be CE marked and conform to PED 2014/68/EU.

## 2.4 Technical Data (standard products)

Brand	Volume range	Model name	IP class	AEC - kWh/a	Thermostat setting °C*		Heat loss W
OSO Hotwater AS	80-5000 l.	Triton Marine	-	To spec.	75	To spec.	To spec.
OSO Hotwater AS	80-5000 l.	Triton Marine Coil	-	To spec.	75	To spec.	To spec.
OSO Hotwater AS	80-5000 l.	Triton Marine Electric	IP21	To spec.	75	To spec.	To spec.
OSO Hotwater AS	80-5000 l.	Triton Marine Coil Electric	IP21	To spec.	75	To spec.	To spec.

Standard products are shown in table. The Triton Maxi series can be designed to customer specifications.

## ▲ MANUFACTURER NOTIFICATION

The products shown in this manual is equipped with a standard nozzle and electric/coil layout. The product can however be designed entirely to customer specifications, and the product that is supplied with this manual may be specified with a different layout than the illustrations in the manual.

## 3. INSTRUCTIONS FOR INSTALLATION, OPERATION AND MAINTENANCE

## 3.1 Products covered by these instructions:

Triton Marine - TM
Triton Marine Coil - TMC
Triton Marine Electric - TME
Triton Marine Coil Electric - TMCE

## 3.2 Specs and installation

The OSO Triton Marine series is manufactured to customer specifications. Pipe connections and general design layout, including electric equipment such as immersion heaters or heat exchanger coils, is specified individually for each product in collaboration between the customer and OSO.

This manual shows the basic standard layout of the Triton Marine series. Additional features and fixtures (including electrical components and circuit diagrams for heat accumulators) will be described in separate documents supplied with the product.

The Triton Marine series is supplied with mineral wool insulation as standard.

Installation of the product must be in accordance with relevant current standards and regulations.

#### 3.2.1 Installer contact details

The installer must fill in contact details in table below before handover to end user (see pt. 4.6).



#### 3.3 Contact details - installer

CONTACT INFORMATION			
Installed by (company):			
Company address:			
Company telephone:			
Company email:			
Installer name:			
Installation date:			

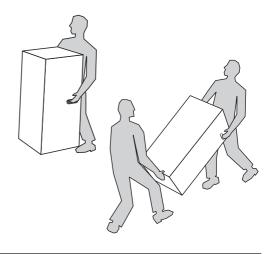
#### 4. DELIVERY AND LOCATION

#### 4.1 Delivery

The product should be transported carefully as shown, with packaging.

## **⚠** CAUTION

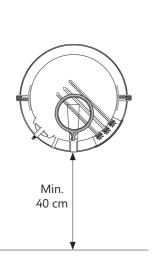
Pipe stubs, valves etc. should not be used to lift the product as this could cause malfunctions.

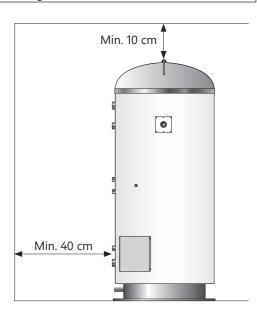


# 4.2 Requirements for installation, location and positioning

## ⚠ CAUTION

- The product shall be placed in a room with a gulley/drain. Alternatively, fit an automatic stop valve with sensor and a discharge pipe from the safety valve overflow to a suitable drain or gulley.
  - Liability for consequential damage will only apply if this is followed.
- The product shall be placed in a dry and permanently frost-free position.
- The product shall be placed on a floor suitable for the total weight of the product when in operation. See type plate.
- The product must have a clearance for servicing of 40 cm in front of the electric junction box cover (if fitted) and front connections / 10 cm. above the highest point.
- The product shall be easily accessible for servicing and maintenance.





#### 4.3 Pipe installation

#### 4.3.1 Nozzles

No.	Dimension	Connection description
1	3/4-1" internal thread.	Venting (not 80-400 l.)
2	To order	Flow/Return
3	1/2" int. thread	Thermometer / sensor
4	To order	Hand hole / inspection hatch
5	To order	Flow/Return
6	To order	Drain

All nozzles are open to customer specifications.

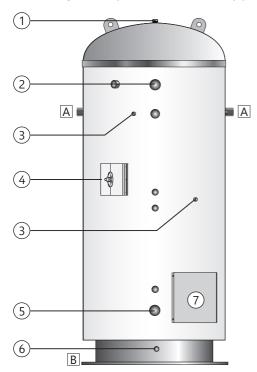
#### 4.4 Installation, operation and mainentance

The vessel is factory fitted with wall and floor mounting brackets (A) and (B). OSO strongly recommend the use of these brackets for safe installation.

#### 4.4.1 Filling the vessel

Connect flow and return pipes, open water supply. If desired stop valves can be added to flow and return pipes (not supplied). Vent vessel through venting nozzle (1) during filling. When vessel is full, plug venting nozzle (1).

When the system is pressurized, check all pipe



connection for leaks. Tighten if necessary. All connections should be re-checked after approx. 3 months of service, then annually.

#### 4.4.2 Operation

The vessel is designed for water storage and circulation, and once fitted there are no operational demands.

#### 4.4.3 Maintenance

The vessel requires no specific maintenance, but it is recommended to check all pipe connections for leaks annually to avoid unwanted water spillage or damage to the vessel or its surroundings.

#### 4.4.4 Important

Follow the instructions for use and operation. The vessel can be designed for a max. operating pressure of 10 bar. Test pressure 15 bar.

#### 4.4.5 Draining the vessel

Turn off water supply. Drain the vessel through the lower flow/return connection (5) or by using the drain nozzle (6) (standard feature on 1500 I. and bigger). Open venting nozzle (1) to avoid vaccuum and aid draining speed.

#### 4.5 Electrical installation

Fixed electrical fittings must be used for installation. Any electric fittings must be installed by an authorized electrician. Relevant standards and regulations must be followed.

## 4.5.1 Electrical components (standard)

Component	Note
Safety thermostat	85°C thermal cut-out
Work thermostat	Adjustable 50-75°C
Heating element	3-phase 230 V
Internal wires	Heat-resistant

4.5.2 Electrical connections in the junction box Note: The description below is for a standard junction box (7). The product can be fitted with customer spec juncion box(es) with other connection requirements. Check separate documents if supplied.

- A) Supply cable connected to terminal (8) as shown. Supply wires should be secured with suitable strain relievers.
- B) Internal wires from connection terminal (8)

to thermostats and the wires from thermostats to elements are pre-connected from the factory.

C) Make sure that the earth wire (yellow wire with green stripe) is connected to the earthing point ( )

The junction box cover (7) shall be correctly fittled before the power is switched on.

#### **↑** CAUTION

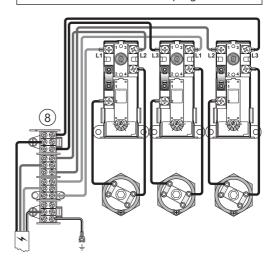
The power must not be switched on until the product has been filled with water.

## 4.5.3 Torque settings - standard junction box

Component	Torque	
G 1 1/4" - 1 1/2" heating element	60 Nm (+/- 5)	
Thermostat screws	2 Nm (+/- 0.1)	
Screw on the element head	2 Nm (+/- 0.1)	
Screw on connection piece (5)	2 Nm (+/- 0.1)	

#### **⚠** WARNING

Constant voltage is present at the terminals. Before any electrical work is done, the power supply must be disconnected and secured against activation while the work is in progress.



#### 4.5.4 Fitting instructions

	△ WARNING	
•	The product must be filled with water before the power is switched on.	
•	Fixed electrical fittings must be used for installation according to the regulations. Any electric fittings must be installed by an authorised electrician.	
0	The mains cable shall withstand 90°C. A suitable strain reliever must be fitted.	

## ⚠ CAUTION

l	U	The product must have a clearance for servicing of 40 cm in front of the junction box cover.
	•	In case of damage to the power supply cable it shall be replaced with new cable with the correct specifications for the installation. All electrcal work should be performed by an authorised electrician.

#### **RECOMMENDATION**

An authorised electrician shall calculate the correct supply cable and fuse according to the applicable standards and regulations.

#### 4.6 Handover to end-user

	THE INSTALLER MUST:
•	Brief the end-user on safety and maintenance instructions.
0	Brief the end-user on settings and emptying the product.
0	Hand this installation manual over to the end-user.
0	Enter contact details in the contact information table on page 6.

#### 5. USER GUIDE

#### 5.1 Settings

#### 5.1.1 Thermostat setting

The product thermostats are adjustable from 50-75°C. The thermostat should not be set lower than 65°C to prevent bacteria growth. To adjust the temperature:

- A) Disconnect the power supply.
- B) Remove the junction box cover (2).
- C) Adjust the temperature on the thermostats (3) with a screwdriver.

Refit the electric junction box cover (2) before connecting the power supply.

### 5.1.2 Resetting the safety thermostat

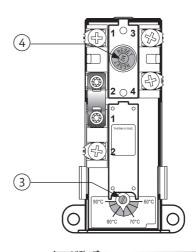
The safety thermostats on the product cuts out when there is a risk of overheating. Thermostats are reset by switching off the power supply, removing the cover (2) and pressing the red 'RESET' button (4). If the thermostat cuts out repeatedly, contact the installer. Refit cover (2) before turning power on.

#### MANUFACTURER NOTIFICATION

The products shown in this manual is equipped with a standard nozzle layout. The product can however be designed entirely to customer specifications, and the product that is supplied with this manual may be specified with a different layout than the illustrations in the manual.

## **⚠** WARNING

Constant voltage is present in the junction box. Before any electrical work is done, the power supply must be disconnected and secured against activation while the work is in progress.





#### 5.2 Maintenance

#### MAINTENANCE INSTRUCTIONS

- Maintenance should be carried out by persons over 18 years of age, with sufficient understanding.
- Annual inspection of safety valve:
  - Open valve for 1 min. by turning the knob (1) counterclockwise to the open position.
- Visually check that the water is flowing freely to the drain.
- YES = OK. Close the valve by turning knob (1) further clockwise until valve shuts.
- NO = NOT OK. Disconnect power supply / shut off water supply. Contact installer.



#### 6. WARRANTY CONDITIONS

#### 1. Scope

OSO Hotwater AS (hereinafter called OSO) warrants for 2 years from the date of purchase, that the Product will: i) conform to OSO specification, ii) be free from defects in materials and workmanship, subject to conditions below. All components carry a 2-year warranty. These shall be subject only to the mandatory provisions of the law. The conditions and limitations set out below shall apply.

#### 2. Coverage

If a defect arises and a valid claim is received within the statutory warranty period, at its option and to the extent permitted by law, OSO shall either; i) repair the defect, or; ii) replace the product with a product that is identical or similar in function, or; iii) refund the purchase price.

If a defect arises and a valid claim is received after the statutory warranty period has expired, but within the extended warranty period, OSO will supply a product that is identical or similar in function. OSO will in such cases not cover any other associated

Any exchanged Product or component will become the legal property of OSO. Any valid claim or service does not extend the original warranty. The replacement Product or part does not carry a new warranty.

#### 3. Conditions

The Product is manufactured to suit most public water supplies. However, there are certain water chemistries (outlined below) that can have a detrimental effect on the Product and its life expectancy. If there are uncertainties regarding water quality, the local water supply authority can supply the necessary data.

The warranty applies only if the conditions set out below are met in full:

- The Product has been installed by a professional installer, in accordance with the instructions in the installation manual and all relevant Codes of Practice and Regulations in force at the time of installation.
- The Product has not been modified in any way, tampered with or subjected to misuse and no factory fitted parts have been removed for unauthorized repair or replacement.
- The Product has only been connected to a domestic mains water supply in compliance with the European Drinking Water Directive EN 98/83 EC, or latest version. The water should not be aggressive, i.e. the water chemistry shall comply with the following:

Chloride

< 250 mg / L - Electric Conductivity (EC) @25°C < 750 uS / cm > - 1,0 / < 0,8

- Saturation Index (LSI) @80°C

- pH level > 6.0 / < 9.5 The immersion heater has not been exposed to hardness levels exceeding 10°dH (180 ppm CaCO3). A water softener is recommended in such cases.

Any disinfection has been carried out without affecting the Product in any way whatsoever. The Product shall be isolated from any system chlorination.

- The Product has been in regular use from the date of installation. If the Product is not intended to be used for 60 days or more, it must be drained.
- Service and/or repair shall be done according to the installation manual and all relevant codes of practice. Any replacement parts used shall be original OSO spare parts.
- Any third-party costs associated with any claim has been authorized in advance by OSO in writing.
- The purchase invoice and/or installation invoice, a water sample as well as the defective product is made available to OSO upon request.

Failure to follow these instructions and conditions may result in product failure, and water escaping from the Product.

#### 4. Limitations

The warranty does not cover:

- Any fault or costs arising from incorrect installation, incorrect application, lack of regular maintenance in accordance with the installation manual, neglect, accidental or malicious damage, misuse, any alteration, tampering or repair carried out by a non-professional, any fault arising from the tampering with or removal of any factory fitted safety components or measures.
- Any consequential damage or any indirect loss caused by any failure or malfunction of the Product whatsoever.
- Any pipework or any equipment connected to the Product.
- The effects of frost, lightning, voltage variation, lack of water, dry boiling, excess pressure or chlorination procedures.
- The effects of stagnant (de-aerated) water if the Product has been left unused for more than 60 days consecutively.
- Damage caused during transportation. Buyer shall give the carrier notice of such damage.
- Costs arising if the Product is not immediately accessible for servicing.

These warranties do not affect the Buyer's statutory rights.

#### 6.1 Customer service

In case of problems that cannot be resolved with the aid of the troubleshooting guide in this installation manual, contact either:

- A) The installer who supplied the product.
- B) OSO Hotwater AS: Tel.: +47 32 25 00 00 oso@oso.no / www.oso.no

#### 7. REMOVING THE PRODUCT

#### 7.1 Removal

- A) Disconnect the power supply.
- B) Shut off incoming cold water supply.
- C) Empty the product of water see section 4.4.
- D) Disconnect all pipes.
- E) The product can now be removed.

#### 7.2 Returns scheme

This product is recyclable and should be taken to the environmental recycling centre. If the product is to be replaced with a new one, the installer can take the old cylinder away for recycling.



## **OSO Hotwater AS**

Industriveien 1 3300 Hokksund - Norway Tel: + 47 32 25 00 00 oso@oso.no www.osohotwater.com

© This installation manual and all its content is protected by copyright and may be reproduced or distributed only with written consent from the manufacturer. The manufacturer reserve the right to make changes without notice.